

- FOR OIL AND FLUID GREASE
- COMPATIBLE WITH SYSTEM 01 VALVES 33 SYSTEM 26
- UNIQUE OPTICAL LEVEL
 SENSOR FOR OIL AND
 FLUID GREASE
- FLOATING SWITCH LEVEL SENSOR
- RESERVOIR CAPACITY: 3-6 L
- FLOW RATE:
 350-500 cm³/MIN
 600-850 Cm³/MIN
- RELEASE VALVE INCLUDED
- ADJUSTMENT VALVE
 PRESSURE

EASY AND AFFORDABLE SOLUTION FOR PROGRESSIVE AND INJECTOR SYSTEMS

EFFICIENT AND INEXPENSIVE

Being compact and versatile, the **D**RAGON-X pump unites efficiency and affordability into a unique and simple solution; for injector and progressive systems for oil and fluid grease of a NLGI 000 grade.

EASY TO USE

The external position of the distributor block, inside of which all the release features are concentrated, allows any type of adjustment and connection to be easily carried out.

The reservoir can be filled in a simple and quick way thanks to the over-sized cap.

The perfect solution for different types of applications in a single product.

AVAILABLE IN TWO VERSIONS:

EQUIPPED WITH A FLOATING SWITCH GAUGE LEVEL SPECIFICALLY FOR OIL LUBRICATION

The system equipped with a <u>floating switch for signalling a minimum level</u> is used for oil lubrication.

The floating switch gauge level is provided with a voltage-free contact and therefore, it does not need a power supply. These characteristics allow this pump to be replaced with others belonging to the Dragon Series.

The floating switch gauge level can be easily replaced with an optical level sensor without the need to carry out any modifications to the pump.

EQUIPPED WITH AN OPTICAL LEVEL SENSOR, PERFECT FOR BOTH OIL AND FLUID GREASE LUBRICATION (NLGI 000).

The **DRAGON**-**X** with an <u>optical level sensor</u> can be used both with lubrication oils as well as with fluid grease.

Thanks to the DropsA patented technology of the optical level sensor, monitoring the minimum level includes greases up to a grade of up to NLGI000.

APPLICATIONS

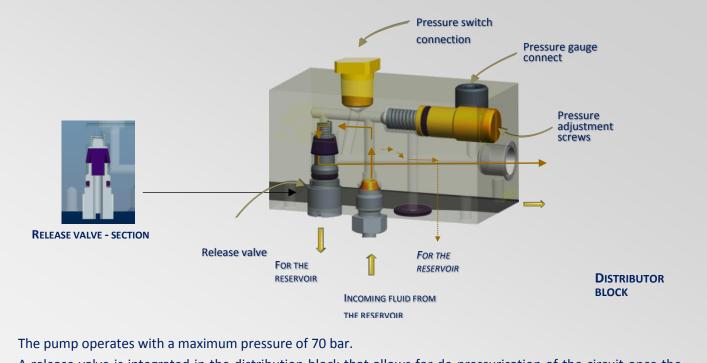
- PRESSES WITH MID-SIZED DIMENSIONS
- TOOL MACHINES
- PACKAGING
 PRODUCTION
 MACHINES
- GEAR UNITS
- PRESSES OF PLASTIC INJECTION







OPERATING PRINCIPLE

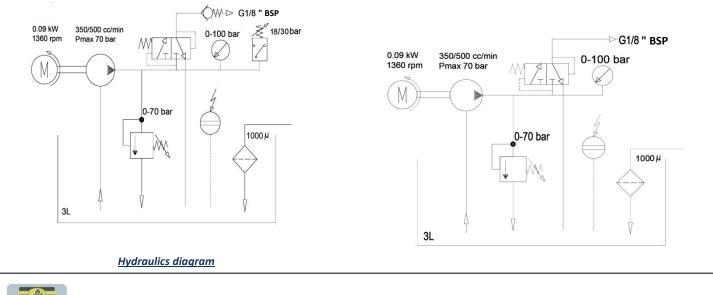


A release valve is integrated in the distribution block that allows for de-pressurisation of the circuit once the lubrication cycle has ended.

Furthermore, an overpressure valve is present (adjustment screws) that can be regulated from 0 to 70 bar.

TYPES OF PUMPS ON WHICH THE DRAGON-X PUMP can be used.

- Lubrication systems with injectors and circulation systems with operating pressures of <20 bar **System 01**;
- Lubrication systems equipped with "direct response" feeders with operating pressures of <50 bar 33V system;
- Progressive lubrication systems and circulation systems, controlled by progressive feeders with operating pressures of <70 bar System 26; A check valve is available for this version.





VIP5 CONTROLLER IS THE IDEAL CONTROLLER DEVICE TO BE USED WITH THE $\mathbf{D}_{\mathrm{RAGON}}$. A pump.

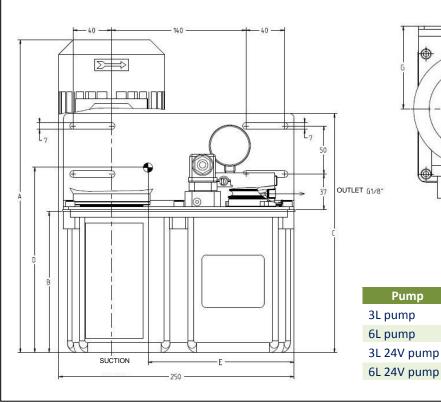


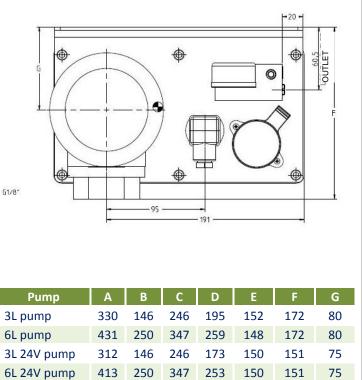
TECHNICAL INFORMATION

ELECTRICAL SPECIFICATIONS					
Motor protection degree	IP 55				
Minimum level	Optical sensor (oil and fluid-grease versions) / with a floating switch (only versions for oil)				
Optical level sensor power supply	8÷28 V DC, reverse-polarity protected				
Optical level sensor output signal	NPN/PNP protected from short circuiting, off in case of a low level. Max 1.7A				
Connector for level (optical floating switch)	DIN 43650				
Floating switch level output signal	Voltage-free contact max. voltage, 50V, max. power 40 W. SPDT contact.				
Pressure switch	Closed contact in max. setting pressure alarm (3-18-30 bar)				
Pressure switch output signal	Voltage-free contact, max. voltage, 42V, max. power 100 W				
HYDRAULIC SPECIFICATIONS					
Pumping system	Gear pump				
Maximum operating pressures	 70 bar three-phase motor (during intermittent operation, max 5 min con pause ratio of 1:1) 40 bar (single-phase motor) max. 30 bar in continuous operation 				
Outlet connection	G1/8" BSP				
Reservoir capacity	3L/6L				
Filter	Degree of filtration 1000 μ				
Bypass valve	Adjustable 0÷70 bar – precalibrated 40 bar (35 bar for single-phase motors)				
Temperature of use	+5 ÷+70 ℃				
Operating humidity	90% R.H.				
Permitted lubricants	Mineral oil lubricant, min. 32 cSt; max. grease NLGI000;				
Storage temperature	-20 ÷ +65 ℃				
Continuous sound pressure level	< 70 dB(A)				

NOTE: The specifications refer to an operating temperature of +20°C (+68°F)

DIMENSIONS







ORDER INFORMATION

AVAILABLE VERSIONS							
FLOW RATE	RESERVOIR CAPACITY:	PART NUMBER (with an optical level sensor for use with oil or fluid grease)	PART NUMBER (with a floating switch level sensor only for use with oil)				
350 CC	3 L	3905000	3905040				
	6 L	3905001	3905041				
500 CC	3 L	3905004	3905044				
	6 L	3905009	3905049				
350.cc	3 L	3905007	3905047				
330 00	6 L	3905012	3905052				
500 cc	3 L	3905008	3905048				
500 00	6 L	3905013	3905053				
250.00	3 L	3905005	3905045				
330 00	6 L	3905010	3905050				
E00.cc	3 L	3905006	3905046				
500 00	6 L	3905011	3905051				
600 cc	3 L	3905002	3905042				
600 CC	6 L	3905003	3905043				
850 DC	3 L	3905014	3905054				
030 DC	6 L	3905015	3905055				
	350 CC	FLOW RATE RESERVOIR CAPACITY: 350 CC 3 L 500 CC 3 L 500 CC 3 L 350 CC 6 L 350 CC 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 DO CC 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L 6 L 3 L	FLOW RATERESERVOR CAPACITY:PART NUMBER (with an optical level sensor for use with oil or fluid grease)350 CC3 L39050006 L3905001500 CC6 L39050046 L390500930 CC6 L39050076 L390500730 CC6 L390500731 L3905008500 CC6 L390501331 L3905008350 CC6 L390501331 L3905005350 CC6 L390501060 CC3 L390500660 CC6 L390500260 CC6 L390500331 L390500350 DCC3 L3905003				

NOTE: For all models, the following characteristics apply.

Bypass setting pressure 40 bar (35 bar for single-phase motors); pressure gauge 0 – 100 bar.

SPARE PARTS				
ITEM	DESCRIPTION	PART NUMBER		
PUMP	Flow rate 350 cc*	3099186		
	Flow rate 500 cc*	3099187		
MOTOR	230-400 V 50 Hz three-phase - 0.09 KW 4P 265-460 V 60 Hz three-phase - 0.11 KW 4P	3301544		
	230 V 50 Hz single-phase – 0.09 KW 4P	3301545		
	110 V 50 Hz single-phase – 0.09 KW 4P	3301546		
	24V DC	3301283		
OPTICAL LEVEL SENSOR	For 3L reservoir	1639201		
	For 6L reservoir	1639202		
LEVEL FLOATING SWITCH INDICATOR	For 3L reservoir	3133627		
	For 6L reservoir	3133628		
PRESSURE/OUTLET MANIFOLD		1525370		
RESERVOIR	3 L	6770033		
	6 L	6770006		
PRESSURE GAUGE	0-100 bar	0020564		

* refers to 1500 RPM

ACCESSORIES					
ITEM	DESCRIPTION	PART NUMBER			
PRESSURE SWITCH	Pressure setting 3 bar	3291028			
	Pressure setting 18 bar	3291048			
	Pressure setting 30 bar	3291022			
Pressure switch cap		3042098			
PRESSURE GAUGE	0-16 bar	0020566			
Check valve		0092335			

Distributor Info: